



**PORT OF GUAM**  
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Lourdes A. Leon Guerrero  
Governor of Guam  
Joshua F. Tenorio  
Lieutenant Governor

May 21, 2024

INVITATION FOR BID IFB-PAG-014-24  
Overhaul of 910KW Caterpillar C-32 Generator Engine  
Questions and Responses

Question submitted by Hawthorne Pacific via e-mail on May 14, 2024

Inserted:

**New Replacement Parts to include;**  
Cylinder Head assembly's, Connecting Rods, Pistons, Cylinder Liners, Cylinder Packs, Camshafts, Fuel Pumps, Fuel Cooler, Fuel Injectors, Fuel Lines, Turbochargers, Oil Pumps, Oil Cooler, Transfer Pumps, Thrust Bearings, Main Bearings, Rod Bearings, Valve Rotators, Crankshaft Seals, All Hoses, Fuel, Oil and Air Filters, Gaskets, O-rings, Belts, Clamps, Fasteners, Fitting and Plugs. Engine Block, Crankshaft, Ports, and Journals Cleaned and inspected to be within the Manufacturers Acceptable Specifications.

Question #1: Does the engine block need to be replaced? Is there a problem with the existing engine block?

PAG's Response: As stated in the IFB, engine block is to be cleaned and inspected to be within the manufacturer's acceptable specifications. If there is a discrepancy that puts it out of tolerance, we should be requesting a change order to purchase new block. At the moment there are no issues with the current block.

Question #2: Does the crank shaft need to be replaced? Is there a problem with the existing crankshaft?

PAG's Response: As stated in the IFB, the crankshaft should be cleaned and inspected to be within manufacturer's acceptable specifications. If there is a discrepancy that puts it out of tolerance, we should be requesting a change order to purchase a new crank shaft. At the moment there are no issues with the current block.

Question #3: Does the fuel cooler need to be replaced? IS there a problem with the existing fuel cooler?

PAG's Response: As stated in the IFB the fuel cooler should be replaced during the rebuild. Whether old cooler is bad or not a new one should be installed so we do not have any used parts on a newly rebuilt motor.

Question #4: CAT parts warranty is 1 year from date of purchase- PAG's requirement indicate (1) Year Warranty on Parts, Warranty shall begin upon installation of the generator set to the Gantry Crane.

PAG Response: The Port shall maintain the requirement in the IFB as this has been a standard and was acceptable in previous contract. These overhaul(s) should be warrantied from installation not just at the purchase of parts.



Rory J. Respicio  
General Manager

<b>ACKNOWLEDGEMENT</b>
NAME: _____
COMPANY: _____
DATE/TIME: _____